

SHIP LATEST AUG 20

Work Order ID 105512

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Item ID: D412-630-111

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Access-Step LH Heavy Duty, Fixed

Start Date: 8/08/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 8/16/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D412-630-111 CHG001

0.00

0.00

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

1

13-08-09
1X 8813-8-16

1

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Item ID: D412-630-111 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Access-Step LH Heavy Duty, Fixed
 Start Date: 8/08/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/16/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPT D412-630-111								
	Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

13/8/16 SP

MCS 13-08-16

ME
13-8-16

Picklist Print

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Work Order ID: 105512

Parent Item: D412-630-111

Parent Item Name: Heli-Access-Step LH Heavy Duty, Fixed

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.08.07 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2012-107 Clevis		Manufactured	No				Each	16.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA004		16							
				101246		16							
D2022-101 SPACER		Manufactured	No				Each	221.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST004		221							
				100480		28							
				103016		60							
				105085		40							
				92861		33							
				98450		60							
D2550-1 Step Assembly		Manufactured	No				Each	0.0000					
D2695-1 Leg		Manufactured	No				Each	4.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				Mezz		4							
				12887		3							
				15056		1							
D2696-1 Leg		Manufactured	No				Each	2.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				Mezz		2							
				15058		2							

101246

100480

105495

B105595

B105597

SPB-8-15

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Work Order ID: 105512

Parent Item: D412-630-111

Parent Item Name: Heli-Access-Step LH Heavy Duty, Fixed

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 1.00

Required Qty: 1.00

D2697-1

Leg

Manufactured No

Each 2.0000

Location

Loc Qty

Loc Code

Mezz

2

15060

2

Manufactured No

Each 2.0000

Location

Loc Qty

Loc Code

Mezz

2

12893

2

Manufactured No

Each 2.0000

Location

Loc Qty

Loc Code

Mezz

2

11339

2

Manufactured No

Each 2.0000

Location

Loc Qty

Loc Code

Mezz

2

11340

2

Manufactured No

Each 2.0000

Location

Loc Qty

Loc Code

Mezz

2

11341

2

Manufactured No

Each 3.0000

Location

Loc Qty

Loc Code

Mezz

3

11342

3

1 B105587 SP
4 B105508 SP
6 B105509 SP
4 B105515 SP
2 B105592 SP
3 B105586 SP
8213-8-15

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Work Order ID: 105512

Parent Item: D412-630-111

Parent Item Name: Heli-Access-Step LH Heavy Duty, Fixed

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 1.00

Required Qty: 1.00

D2703
Leg Clevis
SKP

Manufactured No

Each 2.0000

Location

Loc Qty

Loc Code

Mezz

2

11343

1

12898

1

21.11.13-08-16
B105591

D27043
Cross Brace

Manufactured No

Each 1.0000

Location

Loc Qty

Loc Code

ST253

1

61411

1

105514-20

AN3-13A
Bolt

Purchased No

Each 74.0000

Location

Loc Qty

Loc Code

ST351

24

120910

24

ST512

50

123759

50

18x120910

AN4-10A
BOLT

Purchased No

Each 108.0000

Location

Loc Qty

Loc Code

ST355

100

M126105

100

ST356

8

122800

4

123525

4

18-20

13-08-09

123525

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Work Order ID: 105512

Parent Item: D412-630-111

Parent Item Name: Heli-Access-Step LH Heavy Duty, Fixed

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 1.00

Required Qty: 1.00

AN4-11A
Bolt

Purchased No

Each 411.0000

67 JB

SHB

Location

Loc Qty

Loc Code

FG	20	
120731	20	
ST356	143	
M126073	43	
M126105	100	
ST514	198	
M126333	198	
ST517	50	
124221	50	

126333

AN4-13A
Bolt

Purchased No

Each 2,395.0000

67 JB 13-08-09

SHB

Location

Loc Qty

Loc Code

FG	20	
122808	20	
Return2012	8	
122416	8	
ST511	1000	
m126193	1000	
ST513	11	
111925	2	
121652	4	
125388	5	
ST514	1356	
122993	13	
123900	10	
m125709	1333	

125709

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Work Order ID: 105512

Parent Item: D412-630-111

Parent Item Name: Heli-Access-Step LH Heavy Duty. Fixed

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 1.00

Required Qty: 1.00

AN4-14A2

BOLT

Purchased

No

Each 645.0000

Location

Loc Qty

Loc Code

FG	5	
122141	5	
ST007	20	
121349	20	
ST351	3	
124215	3	
ST357	7	
115374	1	
123352	6	
ST514	400	
M126105	400	
ST517	210	
124221	210	

Each 112.0000

ANS-13A

BOLT

Purchased

No

Location

Loc Qty

Loc Code

GA	12	
116003	12	
ST362	100	
124805	40	
124969	60	

Each 0.0000

AN960JD10

WASHER

NAS1149D0363J

Purchased

No

AN960JD416

Washer

NAS1149D0463J

Purchased

No

AN960JD516

Washer

NAS1149D0563J

Purchased

No

Location

Loc Qty

Loc Code

ST504	2	
1069059	2	

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Parent Item: D412-630-111

Parent Item Name: Heli-Access-Step LH Heavy Duty, Fixed

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3
Nut

Purchased

No

Each 7,418.0000

18 2B 13-08-09

Shop

Location	Loc Qty	Loc Code
FP001	3	
122141	3	
GA	18	
122452	18	
ST314	891	
111668	1	
117885	32	
119017	55	
119075	138	
123265	43	
M126036	622	
ST506	1506	
123900	912	
124291	594	
ST510a	5000	
M126275	1000	
M126333	4000	

126036

2

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Parent Item: D412-630-111

Parent Item Name: Heli-Access-Step LH Heavy Duty, Fixed

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L4
Locknut

Purchased No

Each 6,324.0000

SNP

Location	Loc Qty	Loc Code
FP001	50	
122452	38	
8182	12	
ST314	10	
m125708	10	
st507	90	
116507	10	
125535	47	
m126073	33	
ST509	4000	
m126275	4000	
ST510a	1952	
m126333	1952	
ST518	222	
124231	222	

15
2B
OR

MS21042L5
Nut

Purchased No

Each 1,425.0000

SNP

Location	Loc Qty	Loc Code
ST314	444	
125654	444	
ST506	1	
123900	1	
st507	980	
125535	980	

126333
2B
13-08-09
OR

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